Steel template must be kept horizontal at all times after installation.

Heavy hex nuts required for template and anchor bolt cage assembly.

Solid flat washers

1 1/2" x 45° Bevel

3" Min clearance (Top of bars & tie)

* The top of foundation shall be 3" min 12" max above the finished grade. The maximum slope around the footing shall be 1:2.

Anchor bolt cage shall be shop fabricated from #6 bar circle or 3/4" square stock or approved equal. Welded to inside of anchor bolts to hold alignment. No cross bracing allowed through center of bolt circle.

Anchor projection See table sheet 3

Equally spaced bundled vertical steel reinforcement bars inside confinement reinforcement. See detail of Section A-A and Steel Reinforcement Chart on sheet 4.

Steel reinforcement bar circle or equivalent continuous spiral tie as confinement reinforcement located outside of vertical steel bars. See sheet 4 for dimensions required per installation & foundation type.

Keep anchor bolts plumb (Typ.)

Bolt C

Equal 24" dia. 12" max.

See table sheet 3

Anchor projection

Bolt C

See chart (Sheet 5)

Heavy hex nuts required for template and anchor bolt cage assembly.

Solid flat washers

1 1/2" x 45° Bevel

3" Min clearance (Top of bars & tie)
DRILLED SHAFT FOR TYPE J CANTILEVERS

PLAN VIEW 1.
(For use with 35 ft and 40 ft cantilever arms)
* Or as required by the engineer.

PLAN VIEW 2.
(For use with 20 ft through 30 ft cantilever arms or with 35 ft and 40 ft cantilever arms with reduced sign area (see chart on sheet 5)).
* Or as required by the engineer.
ANCHOR BOLT DETAIL

16 Anchors required. Provide 3 nuts and 3 washers per anchor bolt.

NOTES:

1. Steel reinforcement shall be per MDOT Standard Specifications for Construction.

2. Anchor bolts, nuts, and washers shall be per section 908.14 of the MDOT Standard Specifications for Construction.

3. A template and anchor bolt cage shall be shop fabricated, assembled, and approved by MDOT prior to shipping.

4. Diameter of bolt holes in template shall be 1/16" larger than anchor bolt diameter.

5. The template and handles shall be well supported, horizontally level and firmly anchored in place a minimum of 24 hours after concrete placement is complete.

6. During concrete placement, avoid displacing the anchor bolts. Concrete shall be in accordance with MDOT Standard Specifications For Construction, Subsection 810.03.J.

7. Hammering on the anchor bolts or template will not be allowed.

8. After template is removed, thread nuts on to bolt flush with the bolt end to protect threads until sign support is erected.
### Steel Bar Reinforcement Chart

<table>
<thead>
<tr>
<th>Structure Type</th>
<th>Foundation Diameter (in)</th>
<th>Vertical Reinforcement</th>
<th>Confinement Reinforcement</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Bar Size</td>
<td>Number of Bars</td>
</tr>
<tr>
<td>Type J Cantilever</td>
<td>48</td>
<td>11</td>
<td>36</td>
</tr>
<tr>
<td></td>
<td>60</td>
<td>11</td>
<td>63</td>
</tr>
<tr>
<td></td>
<td>72</td>
<td>11</td>
<td>57</td>
</tr>
</tbody>
</table>

See sheet 5 for foundation information.

Provide a 3'-10" lap for # 6 bar circles or a 12" lap if bar circle lap is welded.

Vertical reinforcement bars shall be bundled side by side, 3 bars per bundle, all in the same plane. Provide a 10'-9" lap, stagger the ends of the lap by the amount of the lap length.
## Cantilever Foundation Chart

<table>
<thead>
<tr>
<th>Cantilever Type</th>
<th>Soil Type</th>
<th>Soil Condition</th>
<th>Dia. “D” (in)</th>
<th>Depth “D” (ft)</th>
<th>Concrete (cyd)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Low Sand</td>
<td>5 &lt; N &lt; 10</td>
<td>48*</td>
<td>37</td>
<td>17.3</td>
</tr>
<tr>
<td></td>
<td>Med Sand</td>
<td>10 ≤ N &lt; 20</td>
<td>33</td>
<td>15.4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>High Sand</td>
<td>N ≥ 20</td>
<td>31</td>
<td>14.5</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Low Clay</td>
<td>400 &lt; Suc &lt; 1000</td>
<td>52</td>
<td>24.3</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Med Clay</td>
<td>1000 ≤ Suc &lt; 2000</td>
<td>31</td>
<td>14.5</td>
<td></td>
</tr>
<tr>
<td></td>
<td>High Clay</td>
<td>Suc ≥ 2000</td>
<td>27</td>
<td>12.6</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Low Sand</td>
<td>5 ≤ N &lt; 10</td>
<td>45</td>
<td>32.8</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Med Sand</td>
<td>10 ≤ N &lt; 20</td>
<td>38</td>
<td>27.7</td>
<td></td>
</tr>
<tr>
<td></td>
<td>High Sand</td>
<td>N ≥ 20</td>
<td>38</td>
<td>27.7</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Low Clay</td>
<td>400 &lt; Suc &lt; 1000</td>
<td>49</td>
<td>51.4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Med Clay</td>
<td>1000 ≤ Suc &lt; 2000</td>
<td>35</td>
<td>36.7</td>
<td></td>
</tr>
<tr>
<td></td>
<td>High Clay</td>
<td>Suc ≥ 2000</td>
<td>31</td>
<td>32.5</td>
<td></td>
</tr>
</tbody>
</table>

* Use of 48" drilled shaft foundation is for arm lengths with sign dimensions as shown in the graph below.

** 60" and 72" diameter drilled shaft foundation provided for information only.

A site specific foundation design is required if the maximum sign area for the specified arm length exceeds that shown in the graph below.

Suc = ultimate shear in cohesive soil (lbs/sq ft)

N = number of blows / foot of penetration (ASTM Testing Procedure D1586)

**NOTE:**

If soils with spt n-values greater than 50 bpf dominate the lower 1/2, or more, of a drilled shaft, or if rock sockets for the drilled shafts are required, then a detailed site specific design for the drilled shaft foundation is required.

### Maximum Sign Dimensions — Type J Cantilever

**FOR 48" DIA. DRILLED SHAFT FOUNDATION**

**NOT TO SCALE**

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**MICHIGAN DEPARTMENT OF TRANSPORTATION**

BUREAU OF HIGHWAY DEVELOPMENT STANDARD PLAN

(SPECIAL DETAIL) 12/17/13  SIGN-350-B  SHEET 5 OF 6

NOTE: THE ORIGINAL SIGNED COPY IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.
MEDIAN BARRIER FOUNDATION DETAILS

NOTE:

When the foundation is located within the median barrier, use standard plan R-49-Series. Increase the foundation depth by the height of the barrier (not including the height of the glare screen, if present) and locate the top of foundation at the top of barrier. Provide a parallel barrier section along the drilled shaft foundation.

Specific details vary depending on the use of Type A or Type B barrier. For barrier details not shown see standard plan R-49.