

WELDER CERTIFICATION TEST REPORT

To be completed by the Structural Fabrication Unit.
Naming Convention: 5620 Last First Position Process Expiration Date

WELDER NAME		ADDRESS		
WELDER ID NUMBER		CITY		
WELDER E-MAIL		STATE	ZIP CODE	
		AWS D1.1		
		EXPIRATION DATE		
WELDING PROCESS		ATMOSPHERIC TEMP (°F)		
SMAW				
WELDING POSITION(S)		PREHEAT TEMP (°F)		
MATERIAL TYPE		CURRENT/POLARITY		
Steel				
BASE METAL (ASTM/GR)		AMPERAGE (A) OR WIRE FEED SPEED (IPM)		
PLATE THICKNESS (in)		VOLTAGE		
FILLER METAL SPECIFICATION		TRAVEL SPEED (IPM)		
FILLER METAL CLASSIFICATION		FILLET SIZE (in)		
ELECTRODE DIAMETER		INTERPASS TEMP (°F)		
MACHINE NAME		NUMBER OF PASSES		
CLEANING METHOD				
POSITION	SPECIMEN NUMBER	BEND TEST	RESULTS	REMARKS
OBSERVER		TEST SPECIFICATION		
		AWS D1.1		
TESTING AGENCY		FINAL TEST RESULTS		
TESTING DATE		EXPIRATION DATE		
WITNESSING REMARKS		SIGNED		
TESTING REMARKS		AWS-CWI		

cc: Structural Fabrication Unit (MDOT-StructuralFabrication@Michigan.gov). Welding personnel must adhere to all responsibilities stated in the MDOT Welder Qualification Program document.